following pressures is to be used as design pressure:

- (i) Eighty percent of the first test pressure that produces yield under section N5.0 of appendix N of ASME B31.8, reduced by the appropriate factors in §§ 195.106 (a) and (e); or
- (ii) If the pipe is 12 ¾ inch (324 mm) or less outside diameter and is not tested to yield under this paragraph, 200 p.s.i. (1379 kPa) gage.
- (2) The design pressure of any other component of the pipeline.
- (3) Eighty percent of the test pressure for any part of the pipeline which has been pressure tested under subpart E of this part.
- (4) Eighty percent of the factory test pressure or of the prototype test pressure for any individually installed component which is excepted from testing under §195.305.
- (5) For pipelines under §§195.302(b)(1) and (b)(2)(i) that have not been pressure tested under subpart E of this part, 80 percent of the test pressure or highest operating pressure to which the pipeline was subjected for 4 or more continuous hours that can be demonstrated by recording charts or logs made at the time the test or operations were conducted.
- (b) No operator may permit the pressure in a pipeline during surges or other variations from normal operations to exceed 110 percent of the operating pressure limit established under paragraph (a) of this section. Each operator must provide adequate controls and protective equipment to control the pressure within this limit.

[Amdt. 195–22, 46 FR 38360, July 27, 1981, as amended by Amdt. 195–33, 50 FR 15899, Apr. 23, 1985; 50 FR 38660, Sept. 24, 1985; Amdt. 195–51, 59 FR 29385, June 7, 1994; Amdt. 195–52, 59 FR 33397, June 28, 1994; Amdt. 195–63, 63 FR 37506, July 13, 1998; Amdt. 195–65, 63 FR 59480, Nov. 4, 1998]

§ 195.408 Communications.

- (a) Each operator must have a communication system to provide for the transmission of information needed for the safe operation of its pipeline system.
- (b) The communication system required by paragraph (a) of this section must, as a minimum, include means for:

- (1) Monitoring operational data as required by \$195.402(c)(9);
- (2) Receiving notices from operator personnel, the public, and public authorities of abnormal or emergency conditions and sending this information to appropriate personnel or government agencies for corrective action;
- (3) Conducting two-way vocal communication between a control center and the scene of abnormal operations and emergencies; and
- (4) Providing communication with fire, police, and other appropriate public officials during emergency conditions, including a natural disaster.

§195.410 Line markers.

- (a) Except as provided in paragraph (b) of this section, each operator shall place and maintain line markers over each buried pipeline in accordance with the following:
- (1) Markers must be located at each public road crossing, at each railroad crossing, and in sufficient number along the remainder of each buried line so that its location is accurately known.
- (2) The marker must state at least the following on a background of sharply contrasting color:
- (i) The word "Warning," "Caution," or "Danger" followed by the words "Petroleum (or the name of the hazardous liquid transported) Pipeline", or "Carbon Dioxide Pipeline," all of which, except for markers in heavily developed urban areas, must be in letters at least 1 inch (25 millimeters) high with an approximate stroke of ¼ inch (6.4 millimeters).
- (ii) The name of the operator and a telephone number (including area code) where the operator can be reached at all times.
- (b) Line markers are not required for buried pipelines located—
- (1) Offshore or at crossings of or under waterways and other bodies of water: or
- (2) In heavily developed urban areas such as downtown business centers where—
- (i) The placement of markers is impractical and would not serve the purpose for which markers are intended;

§ 195.412

- (ii) The local government maintains current substructure records.
- (c) Each operator shall provide line marking at locations where the line is above ground in areas that are accessible to the public.

[Amdt. 195–22, 46 FR 38360, July 27, 1981, as amended by Amdt. 195–27, 48 FR 25208, June 6, 1983; Amdt. 195–54, 60 FR 14650, Mar. 20, 1995; Amdt. 195–63, 63 FR 37506, July 13, 1998]

§ 195.412 Inspection of rights-of-way and crossings under navigable waters

- (a) Each operator shall, at intervals not exceeding 3 weeks, but at least 26 times each calendar year, inspect the surface conditions on or adjacent to each pipeline right-of-way. Methods of inspection include walking, driving, flying or other appropriate means of traversing the right-of-way.
- (b) Except for offshore pipelines, each operator shall, at intervals not exceeding 5 years, inspect each crossing under a navigable waterway to determine the condition of the crossing.

[Amdt. 195–22, 46 FR 38360, July 27, 1981, as amended by Amdt. 195–24, 47 FR 46852, Oct. 21, 1982; Amdt. 195–52, 59 FR 33397, June 28, 1994]

§ 195.413 Underwater inspection and reburial of pipelines in the Gulf of Mexico and its inlets.

- (a) Except for gathering lines of $4\frac{1}{2}$ inches (114mm) nominal outside diameter or smaller, each operator shall prepare and follow a procedure to identify its pipelines in the Gulf of Mexico and its inlets in waters less than 15 feet (4.6 meters) deep as measured from mean low water that are at risk of being an exposed underwater pipeline or a hazard to navigation. The procedures must be in effect August 10, 2005.
- (b) Each operator shall conduct appropriate periodic underwater inspections of its pipelines in the Gulf of Mexico and its inlets in waters less than 15 feet (4.6 meters) deep as measured from mean low water based on the identified risk.
- (c) If an operator discovers that its pipeline is an exposed underwater pipeline or poses a hazard to navigation, the operator shall—
- (1) Promptly, but not later than 24 hours after discovery, notify the Na-

tional Response Center, telephone: 1–800–424–8802, of the location and, if available, the geographic coordinates of that pipeline.

- (2) Promptly, but not later than 7 days after discovery, mark the location of the pipeline in accordance with 33 CFR Part 64 at the ends of the pipeline segment and at intervals of not over 500 yards (457 meters) long, except that a pipeline segment less than 200 yards (183 meters) long need only be marked at the center; and
- (3) Within 6 months after discovery, or not later than November 1 of the following year if the 6 month period is later than November 1 of the year of discovery, bury the pipeline so that the top of the pipe is 36 inches (914 millimeters) below the underwater natural bottom (as determined by recognized and generally accepted practices) for normal excavation or 18 inches (457 millimeters) for rock excavation.
- (i) An operator may employ engineered alternatives to burial that meet or exceed the level of protection provided by burial.
- (ii) If an operator cannot obtain required state or Federal permits in time to comply with this section, it must notify OPS; specify whether the required permit is State or Federal; and, justify the delay.

[Amdt. 195–82, 69 FR 48407, Aug. 10, 2004]

§§ 195.414-195.418 [Reserved]

§ 195.420 Valve maintenance.

- (a) Each operator shall maintain each valve that is necessary for the safe operation of its pipeline systems in good working order at all times.
- (b) Each operator shall, at intervals not exceeding 7½ months, but at least twice each calendar year, inspect each mainline valve to determine that it is functioning properly.
- (c) Each operator shall provide protection for each valve from unauthorized operation and from vandalism.

[Amdt. 195–22, 46 FR 38360, July 27, 1981; 47 FR 32721, July 29, 1982, as amended by Amdt. 195–24, 47 FR 46852, Oct. 21, 1982]

§ 195.422 Pipeline repairs.

(a) Each operator shall, in repairing its pipeline systems, insure that the repairs are made in a safe manner and